SAFETY DATA SHEET

Issue Date 12-Nov-2012 Revision Date 24-May-2015 Version 1

1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Product Code 15120

Product Name GPC-OT Green

Other means of identification

Recommended use of the chemical and restrictions on use

Use only for the purpose on the product label.

Details of the supplier of the safety data sheet

Manufacturer / Manufactured For

ChemMark of Houston 6531 Petropark Dr. Houston, TX 77041 Phone: (832) 467-1233

Emergency telephone number

24 Hour Emergency Phone Number 1-800-535-5053

2. HAZARDS IDENTIFICATION

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1

Label elements

Emergency Overview

Danger

Hazard statements

Causes skin irritation

Causes serious eye damage



Appearance Green

Physical state Liquid

Odor Citrus

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary Statements - Response

Specific Treatment (See Section 4 on the SDS).

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Drink plenty of water.

Precautionary Statements - Storage

Keep container tightly closed in a cool, dry and well-ventilated place away from strong acids and oxidizing agents. Keep out of reach of children.

Precautionary Statements - Disposal

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Hazards not otherwise classified (HNOC)

Other Information

Unknown Acute Toxicity

0% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Nonylphenol Polyethylene Glycol Ether	127087-87-0	3-7	*
1-Amino-2-Propanol	78-96-6	1-5	*

^{*}The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

Skin Contact Wash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. Wash contaminated clothing before reuse. If skin irritation persists, see

a physician.

Eye contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and

continue flushing for at least 15 minutes. If irritation persists, see a physician.

Inhalation If mists/vapors are formed or irritation occurs, leave area and do not return until

mists/vapors have dissipated. If irritation persists, see a physician.

Ingestion Rinse mouth. Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth

to an unconscious person. Seek immediate medical attention/advice.

Most important symptoms and effects, both acute and delayed

Symptoms Gastrointestinal discomfort. The product causes irritation of eyes, skin and mucous

membranes. Prolonged or repeated contact may be drying to skin.

Indication of any immediate medical attention and special treatment needed

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

No Information available.

Explosion data

Sensitivity to Mechanical Impact None. Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas.

Environmental precautions

Environmental precautions See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dilute material with .?1 to a pH of .?2.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep locked up and

out of reach of children.

Incompatible materials Strong acids and oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational

exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls Showers, Eyewash stations & Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear chemical resistant gloves.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved

respiratory protection should be worn. Positive-pressure supplied air respirators or air purifying respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

GPC-OT Green

(butyl acetate = 1)

Physical stateLiquidAppearanceGreenOdorCitrus

Odor threshold No Information available

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

pH 10.0 - 11.5 **Specific Gravity** 1.000

Viscosity
No Information available
No Information available

Boiling point / boiling range 212 ° F Flash point N/A Evaporation rate < 1

Flammability (solid, gas) No Information available

Upper flammability limit: N/A
Lower flammability limit: N/A
Vapor pressure N/A
Vapor density N/A
Water solubility Complete

Partition Coefficient No Information available

(n-octanol/water)

Autoignition temperature No Information available Decomposition temperature No Information available

Other Information

Density Lbs/Gal No Information available

VOC Content (%) 0.07

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

No special precautions beyond standard safe industrial practices.

Incompatible materials

Strong acids and oxidizing agents.

Hazardous Decomposition Products

Oxides of carbon and nitrogen.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information No data available

Inhalation No data available.

Eye contact Corrosive to the eyes and may cause severe damage including blindness.

Skin Contact Irritating to skin.

Ingestion No data available.

Chemical Name Oral LD50 Dermal LD50 Inhalation LC50

Nonylphenol Polyethylene Glycol Ether 127087-87-0	= 1310 mg/kg (Rat)	-	-
1-Amino-2-Propanol 78-96-6	= 1715 mg/kg (Rat)	-	•
D-Limonene 94266-47-4	= 4400 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	•
Tall Oil Fatty Acid 61790-12-3	= 7600 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms No Information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization
Germ cell mutagenicity
No Information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document

12. ECOLOGICAL INFORMATION

Ecotoxicity

8.3% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
1-Amino-2-Propanol 78-96-6	23: 72 h Desmodesmus subspicatus mg/L EC50	2390 - 2650: 96 h Pimephales promelas mg/L LC50 flow-through	108.82: 48 h Daphnia magna Straus mg/L EC50
D-Limonene 94266-47-4	Unknown	Unknown	<30,000 ppm with M. bahia in a Generic seven drilling fluid
Tall Oil Fatty Acid 61790-12-3	1000: 72 h Pseudokirchneriella subcapitata mg/L EC50	-	-

Persistence and degradability

No Information available.

Bioaccumulation

No Information available.

Chemical Name	Partition coefficient
1-Amino-2-Propanol	-0.94
78-96-6	

Other adverse effects No Information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and

regulations.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION

The shipping classification information in this section (Section 14) is meant as a guide to the overall classification of the product. However, transportation classifications may be subject to change with changes in package size. Consult shipper requirements under 49 CFR, IATA and IMDG to assure regulatory compliance.

DOT Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA Complies **DSL/NDSL** Does not comply **EINECS/ELINCS** Complies Does not comply **ENCS IECSC** Complies Does not comply **KECL PICCS** Complies **AICS** Does not comply

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory.

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List.

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances.

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
1-Amino-2-Propanol	X	X	X
78-96-6			

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION

HMIS Health hazards 1 Flammability 0 Physical hazards 0 Personal protection X

Legend

N/A - Not Applicable N/E - Not Established N/D - Not Determined N/K - Not Known

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet